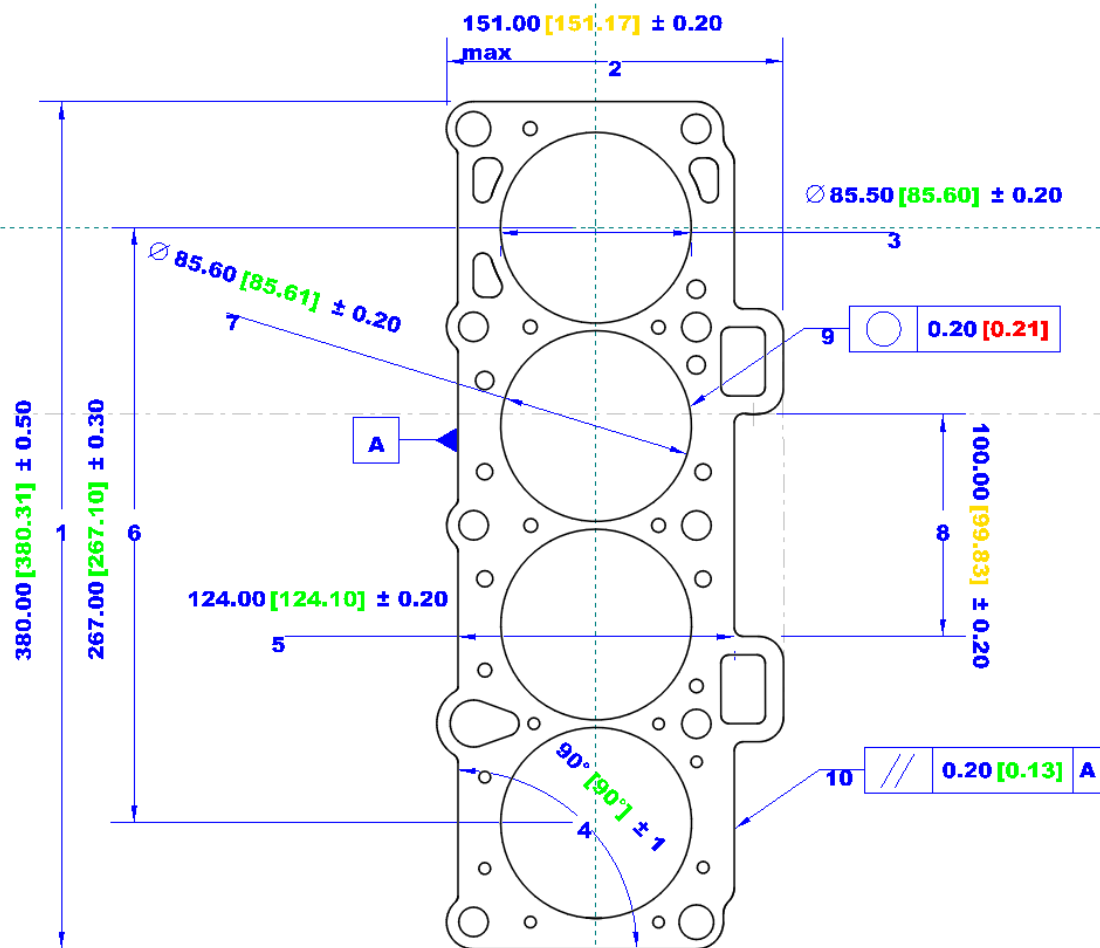


QA_tests



Features	Dimensions	Tolerances
Identity	Number	Exce
 Group	0121	
 Arc	0002	Outs
 Arc	0004	Inside
 Arc	0005	Outs
 Arc	0007	Inside
 Arc	0009	Outs
 Arc	0011	Outs
 Arc	0013	Inside
 Arc	0015	Inside
 Arc	0016	Outs
 Arc	0017	Outs
 Arc	0019	Outs
 Arc	0021	Inside
 Arc	0023	Outs
 Arc	0024	Inside
 Arc	0026	Outs
 Arc	0029	Outs
 Arc	0030	Inside
 Arc	0032	Inside
 Arc	0033	Outs
 Arc	0034	Inside

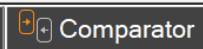
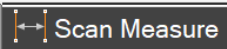
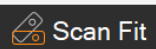
Type Excess

Actual	Nominal	Upper	Lower
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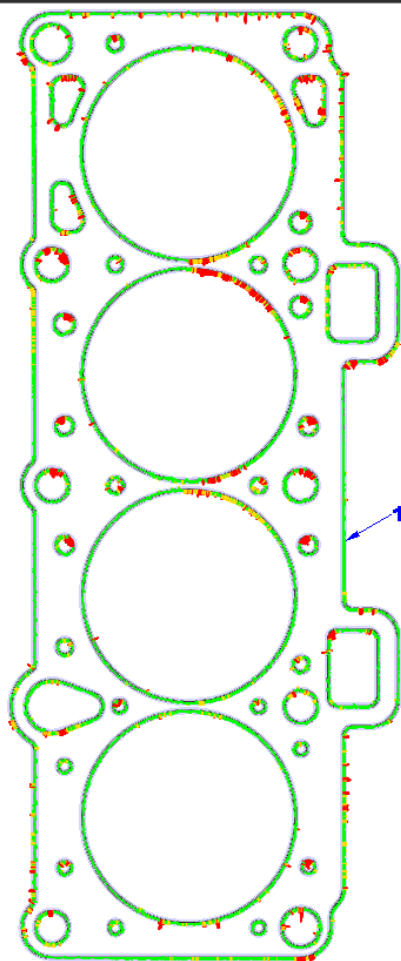
X				
---	--	--	--	--

Y				
---	--	--	--	--

Weight	
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
12	12
13	13
14	14
15	15
16	16
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94	94
95	95
96	96
97	97
98	98
99	99
100	100



Profile Fit



12



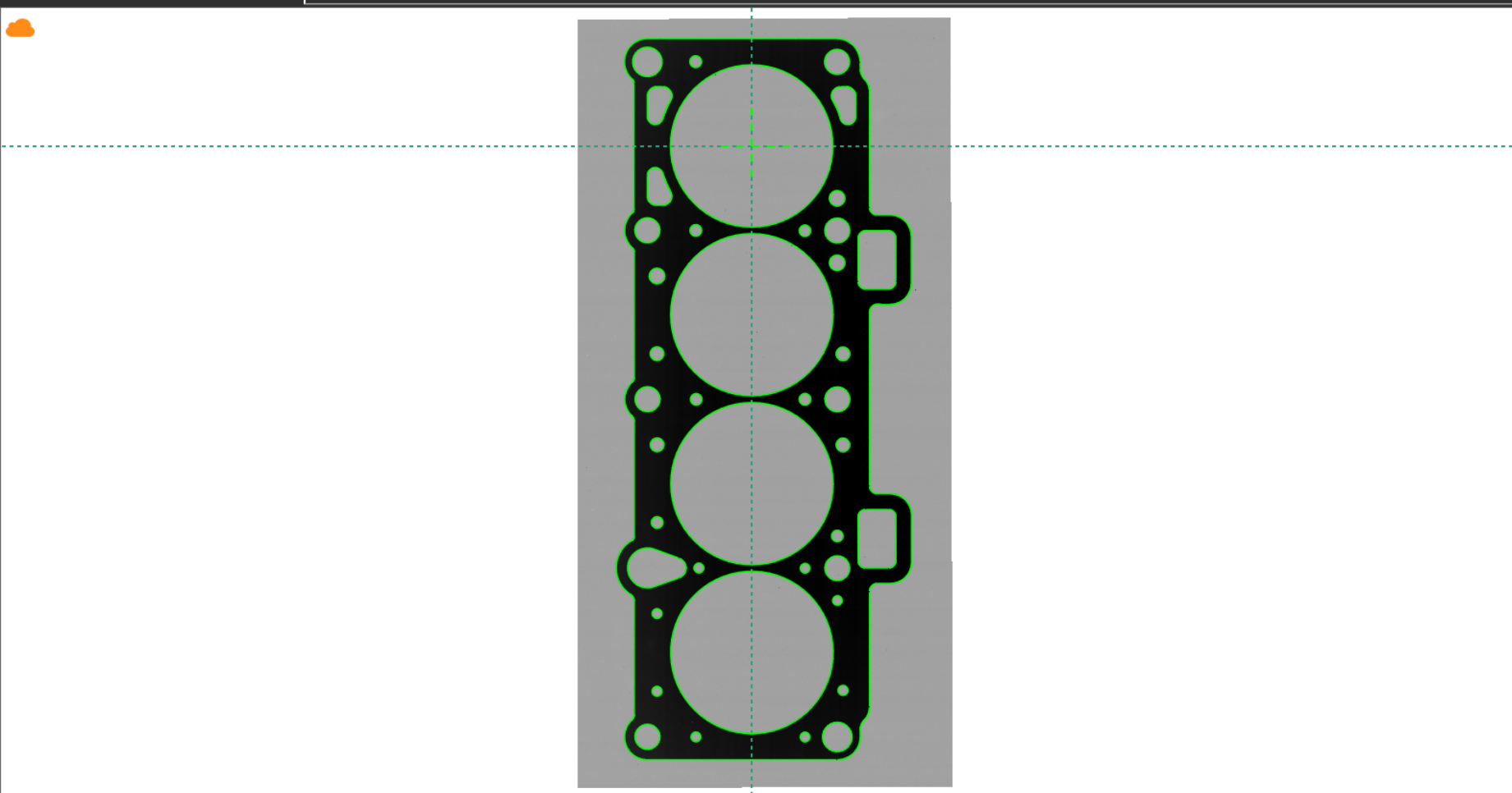
0.30 [0.29/-0.23]

[illegible]

10



QA_tests



Alignment

Dimensions

Digital Read Out

X

6.329

Y

-135.142

S

A

0.000

Manual Alignment Precision

Low

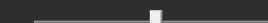


High

Contrast/Brightness

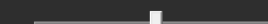
Contrast

0



Brightness

0



UNDO Touch Action

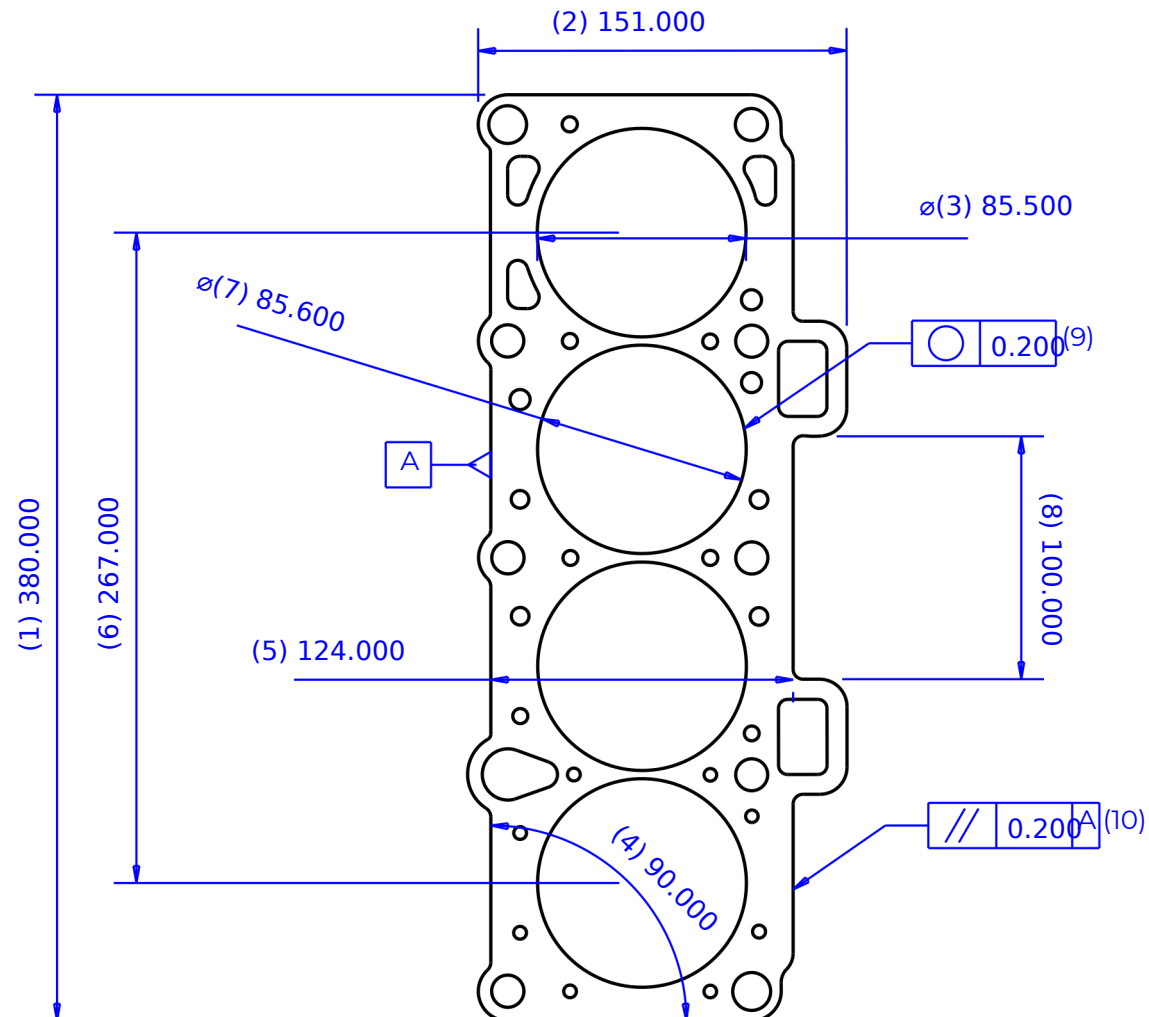


Min Tolerance +0.25 mm Max Tolerance +0.25 mm

MDC Statistics



Template:	A1265987-HP
Filter:	Last 30 Measurements
Period:	NA - NA
Operators:	All
Tools	All
Date generated:	16.07.2026 17:08:39



MDC Statistics

Statistics	1	2	3	4	5	6	7	8	9	10	11	12
Nominal	380.00	151.00	85.50	90.00	124.00	267.00	85.60	100.00	0.00	0.00	0.00	0.00
Tolerance	+/-0.50	+/-0.20	+/-0.20	+/-1.00	+/-0.20	+/-0.30	+/-0.20	+/-0.20	0.20	0.20	-0.15	0.15
Mean (M)	380.3070	151.1789	85.5951	89.9703	124.0936	267.0965	85.6029	99.8310	0.2150	0.1467	-0.2414	0.2921
Std. Deviation (s)	0.0050	0.0133	0.0037	0.0066	0.0126	0.0044	0.0072	0.0099	0.0101	0.0103	0.0372	0.0065
Minimum	380.30	151.16	85.59	89.96	124.08	267.09	85.59	99.81	0.19	0.13	-0.29	0.28
Maximum	380.31	151.20	85.60	89.98	124.11	267.11	85.61	99.85	0.23	0.16	-0.20	0.30
Range	0.01	0.04	0.01		0.02	0.04	0.01	0.02	0.04	0.04	0.03	0.09
Cpk	12.9162	0.5278	9.5707	49.2737	2.8076	15.3478	9.1476	1.0463	-0.4973	1.7227	-0.8182	-7.3131

Measurement	1	2	3	4	5	6	7	8	9	10	11	12
9 (16.07.2026 17:08:16) NG	380.31	151.18	85.60	90.0	124.10	267.09	85.60	99.81	0.22	0.15	-0.26	0.29
8 (16.07.2026 17:06:41) NG	380.31	151.20	85.59	90.0	124.11	267.09	85.60	99.84	0.22	0.14	-0.20	0.30
7 (16.07.2026 17:04:32) NG	380.30	151.16	85.60	90.0	124.08	267.10	85.61	99.83	0.22	0.16	-0.28	0.28
6 (16.07.2026 17:00:49) NG	380.30	151.17	85.60	90.0	124.08	267.10	85.61	99.83	0.22	0.15	-0.29	0.29
5 (16.07.2026 16:58:48) NG	380.31	151.17	85.60	90.0	124.09	267.10	85.61	99.83	0.21	0.14	-0.21	0.29
4 (16.07.2026 16:57:02) NG	380.30	151.18	85.59	90.0	124.08	267.09	85.59	99.83	0.19	0.15	-0.20	0.29
3 (16.07.2026 16:54:19) NG	380.31	151.20	85.59	90.0	124.09	267.11	85.60	99.85	0.23	0.16	-0.21	0.30
2 (16.07.2026 16:52:34) NG	380.31	151.18	85.60	90.0	124.10	267.09	85.61	99.83	0.21	0.16	-0.29	0.29
1 (16.07.2026 16:27:38) NG	380.31	151.17	85.60	90.0	124.10	267.10	85.61	99.83	0.21	0.13	-0.23	0.29

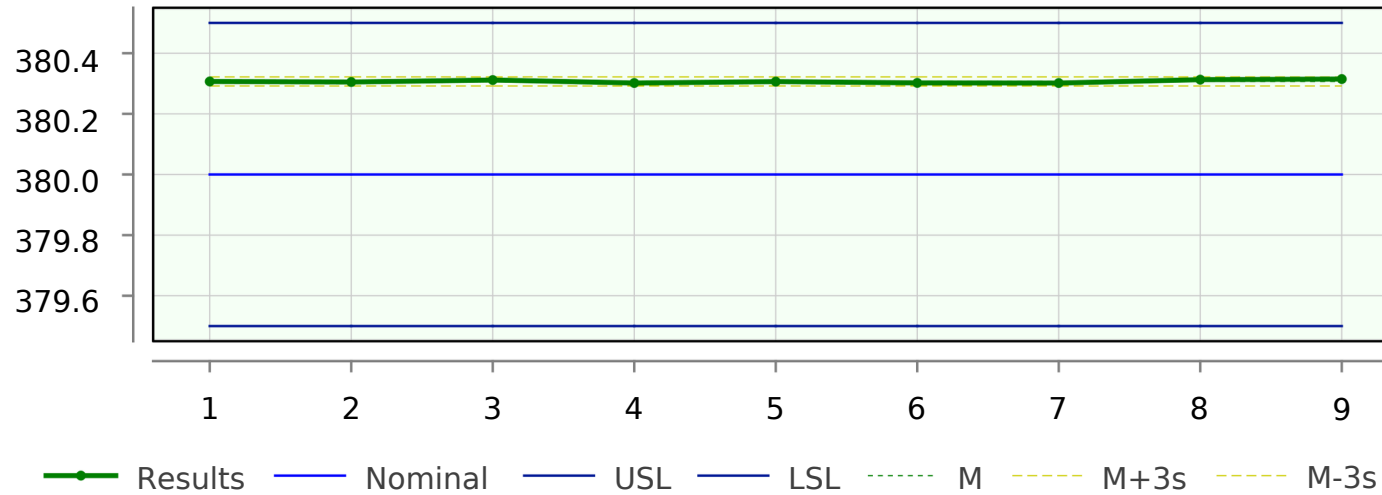
MDC Statistics

Statistics
Nominal
Tolerance
Mean (M)
Std. Deviation (s)
Minimum
Maximum
Range
Cpk

Measurement	Part Number	Shift_Hours	Type
9 (16.07.2026 17:08:16) NG	1	8:30	Paper
8 (16.07.2026 17:06:41) NG	1	8:30	Paper
7 (16.07.2026 17:04:32) NG	1	8:30	Paper
6 (16.07.2026 17:00:49) NG	1	8:30	Paper
5 (16.07.2026 16:58:48) NG	1	8:30	Paper
4 (16.07.2026 16:57:02) NG	1	8:30	Paper
3 (16.07.2026 16:54:19) NG	1	8:30	Paper
2 (16.07.2026 16:52:34) NG	1	8:30	Paper
1 (16.07.2026 16:27:38) NG	1	8:30	Paper

MDC Statistics

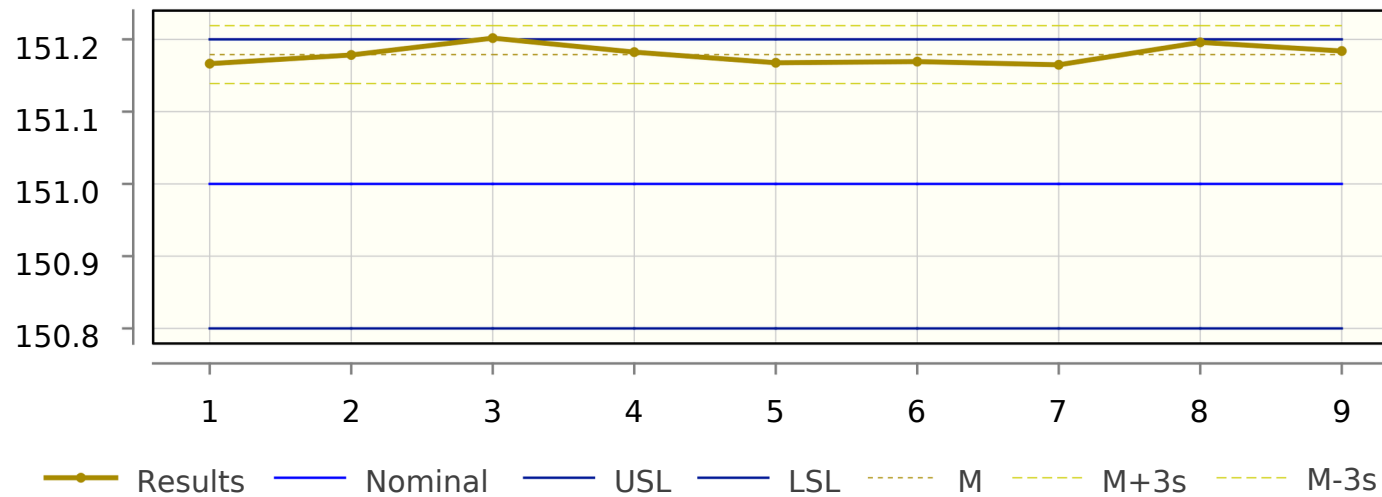
(1) 1



(1) 1

Nominal	380.00
Tolerance	+/-0.50
Mean (M)	380.3070
Std. Deviation (s)	0.0050
Minimum	380.30
Maximum	380.31
Range	0.01
Cpk	12.9162

(2) 2

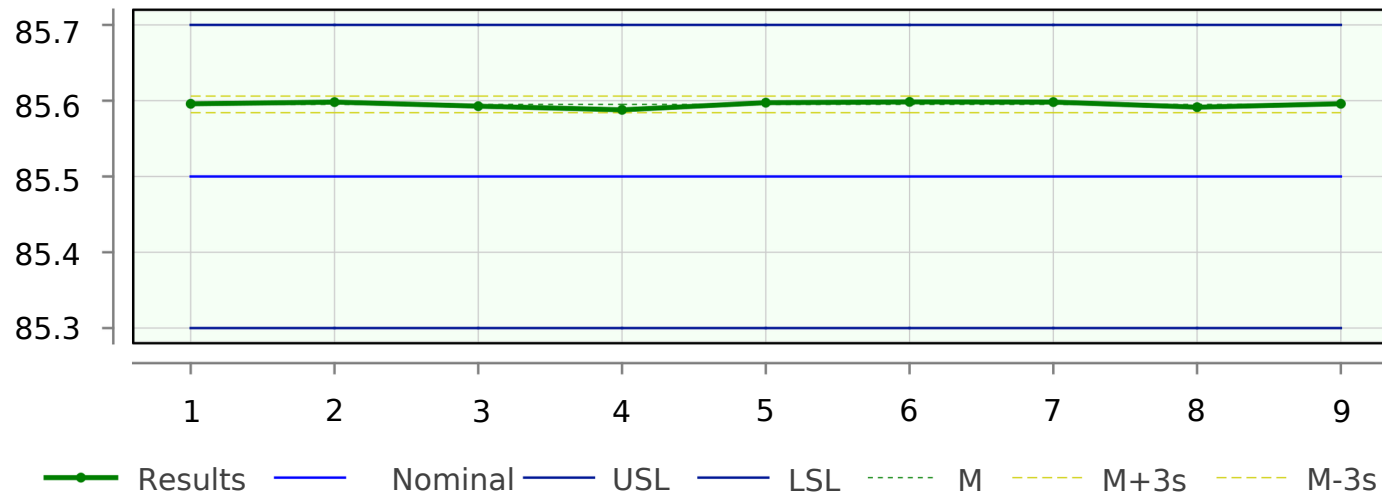


(2) 2

Nominal	151.00
Tolerance	+/-0.20
Mean (M)	151.1789
Std. Deviation (s)	0.0133
Minimum	151.16
Maximum	151.20
Range	0.04
Cpk	0.5278

MDC Statistics

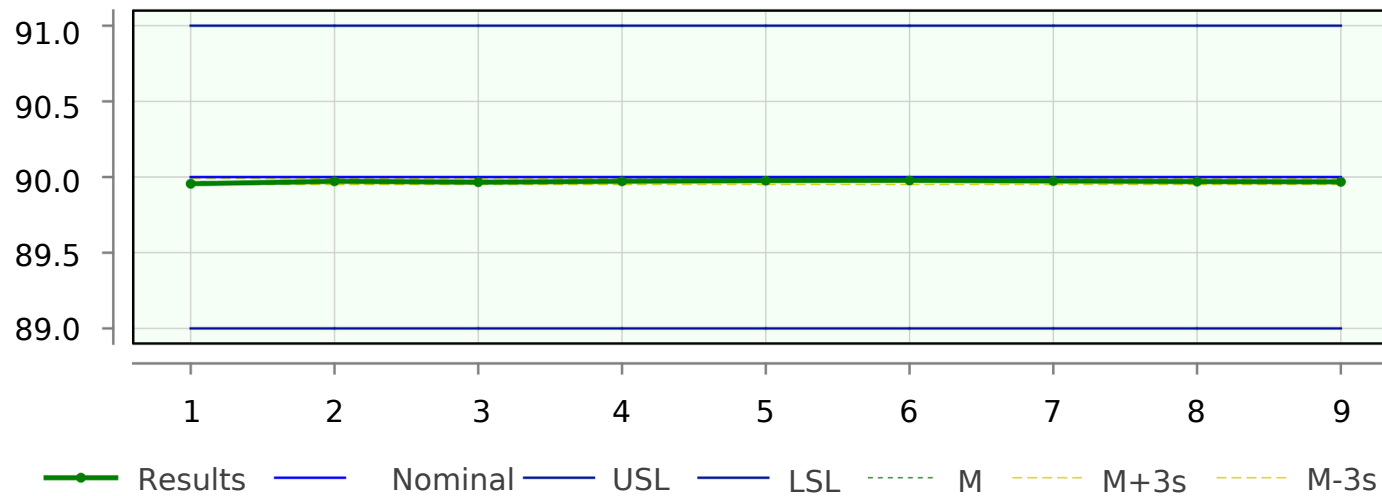
(3) 3



(3) 3

Nominal	85.50
Tolerance	+/-0.20
Mean (M)	85.5951
Std. Deviation (s)	0.0037
Minimum	85.59
Maximum	85.60
Range	0.01
Cpk	9.5707

(4) 4

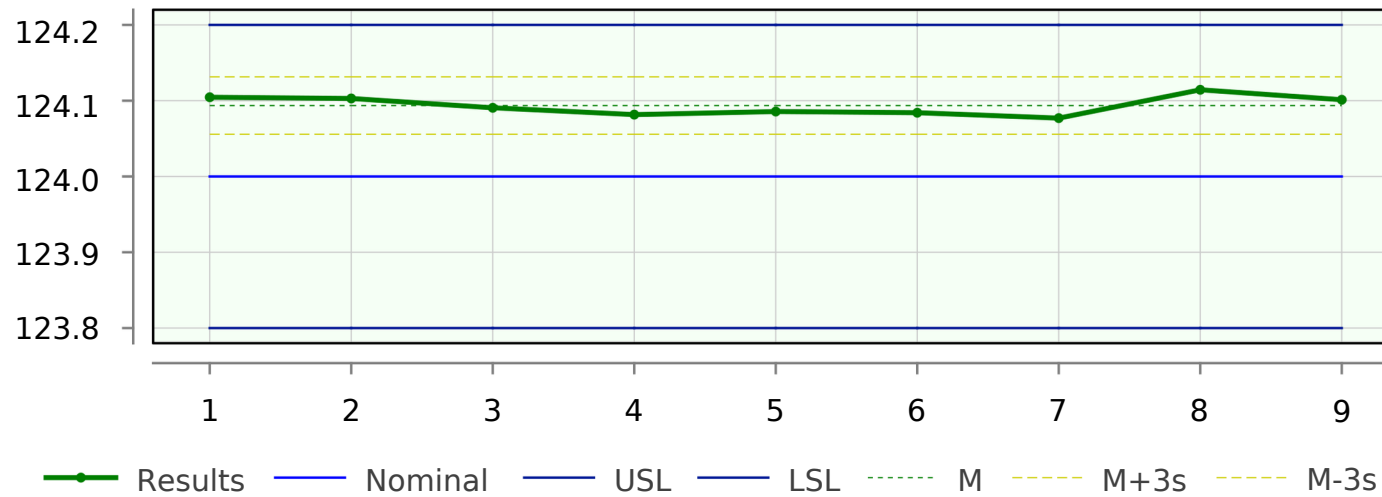


(4) 4

Nominal	90.00
Tolerance	+/-1.00
Mean (M)	89.9703
Std. Deviation (s)	0.0066
Minimum	89.96
Maximum	89.98
Range	0.02
Cpk	49.2737

MDC Statistics

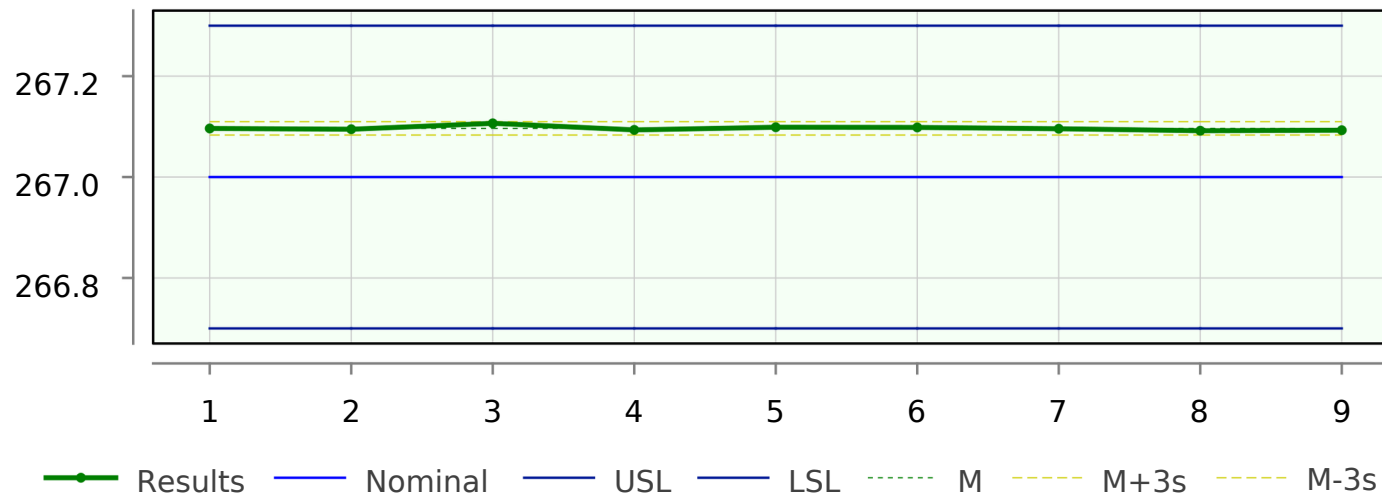
(5) 5



(5) 5

Nominal	124.00
Tolerance	+/-0.20
Mean (M)	124.0936
Std. Deviation (s)	0.0126
Minimum	124.08
Maximum	124.11
Range	0.04
Cpk	2.8076

(6) 6

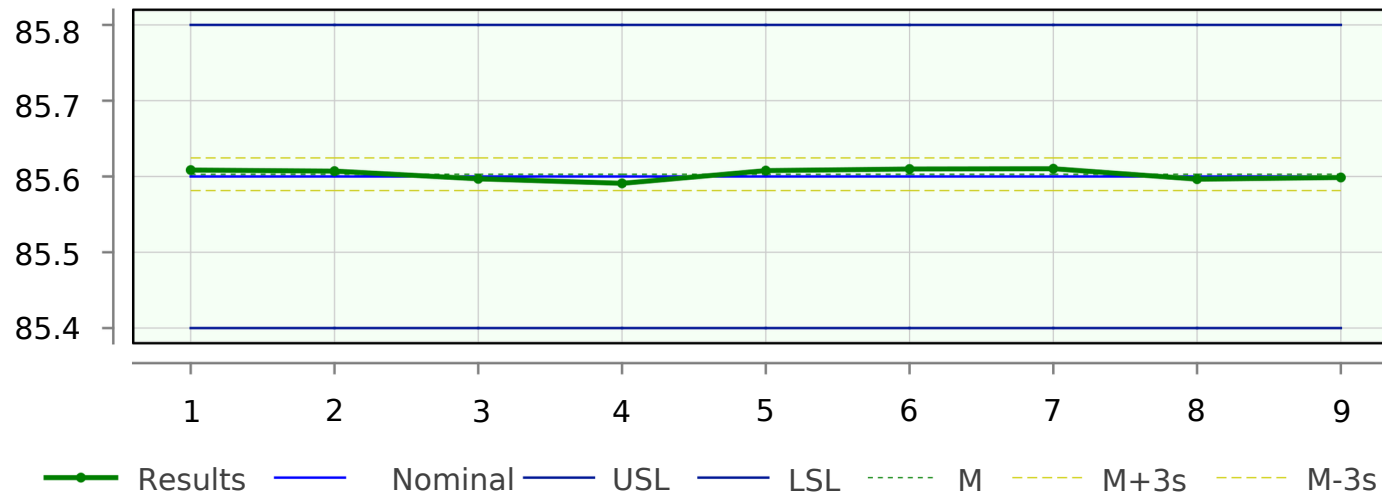


(6) 6

Nominal	267.00
Tolerance	+/-0.30
Mean (M)	267.0965
Std. Deviation (s)	0.0044
Minimum	267.09
Maximum	267.11
Range	0.01
Cpk	15.3478

MDC Statistics

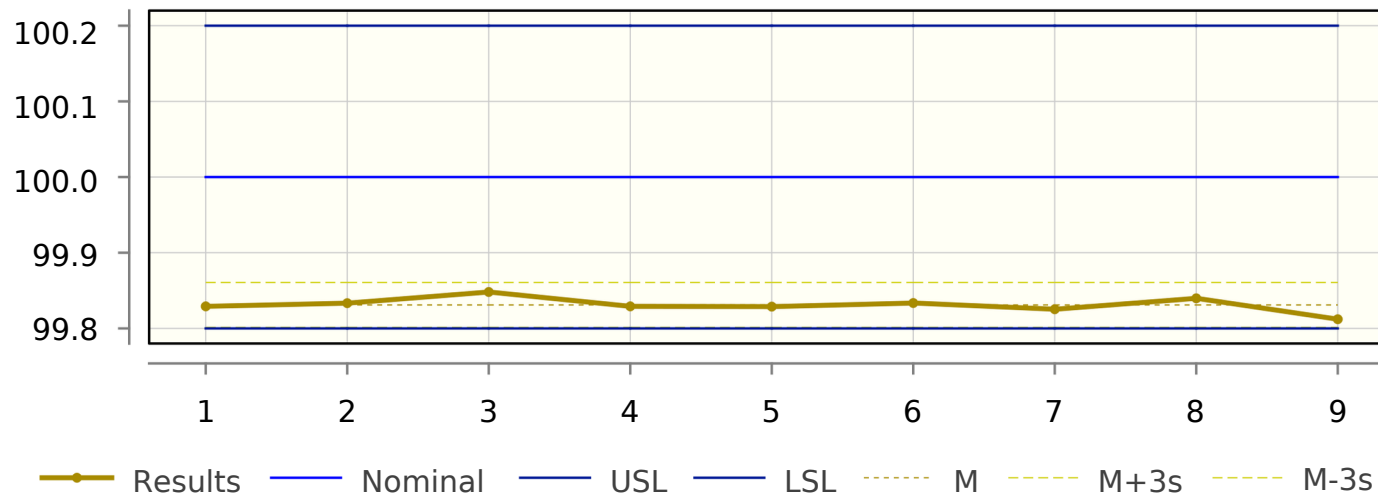
(7) 7



(7) 7

Nominal	85.60
Tolerance	+/-0.20
Mean (M)	85.6029
Std. Deviation (s)	0.0072
Minimum	85.59
Maximum	85.61
Range	0.02
Cpk	9.1476

(8) 8

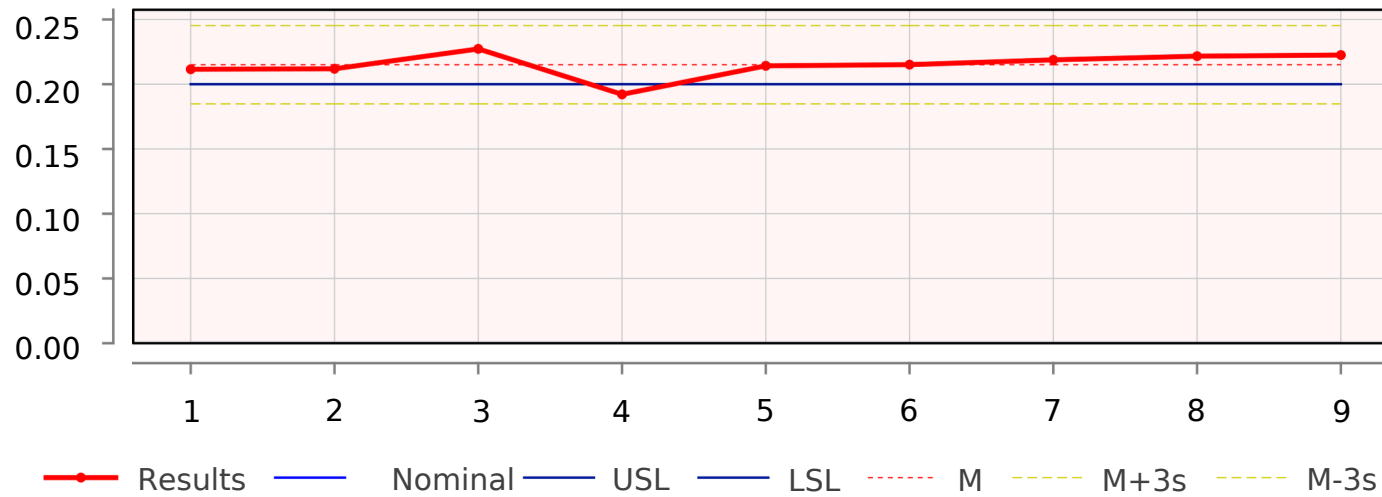


(8) 8

Nominal	100.00
Tolerance	+/-0.20
Mean (M)	99.8310
Std. Deviation (s)	0.0099
Minimum	99.81
Maximum	99.85
Range	0.04
Cpk	1.0463

MDC Statistics

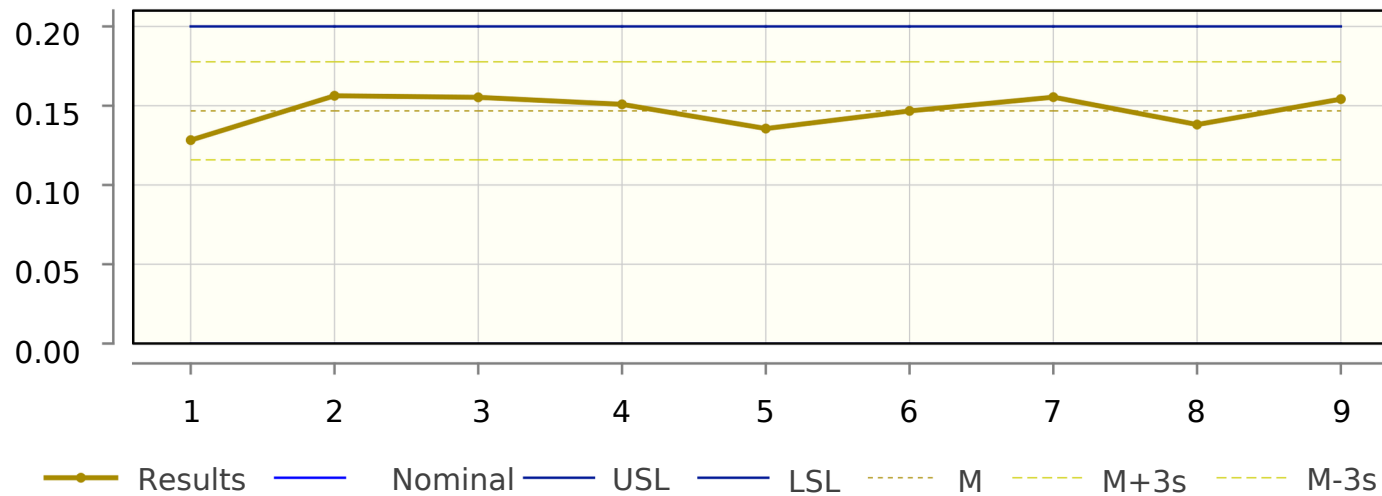
(9) 9



(9) 9

Nominal	0.00
Tolerance	0.20
Mean (M)	0.2150
Std. Deviation (s)	0.0101
Minimum	0.19
Maximum	0.23
Range	0.04
Cpk	-0.4973

(10) 10

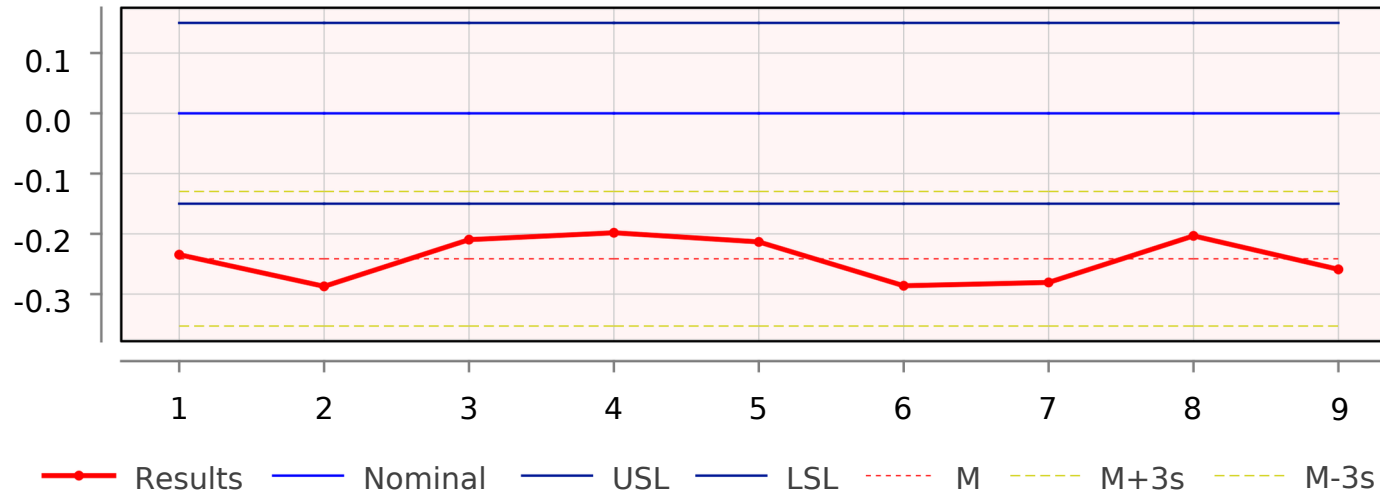


(10) 10

Nominal	0.00
Tolerance	0.20
Mean (M)	0.1467
Std. Deviation (s)	0.0103
Minimum	0.13
Maximum	0.16
Range	0.03
Cpk	1.7227

MDC Statistics

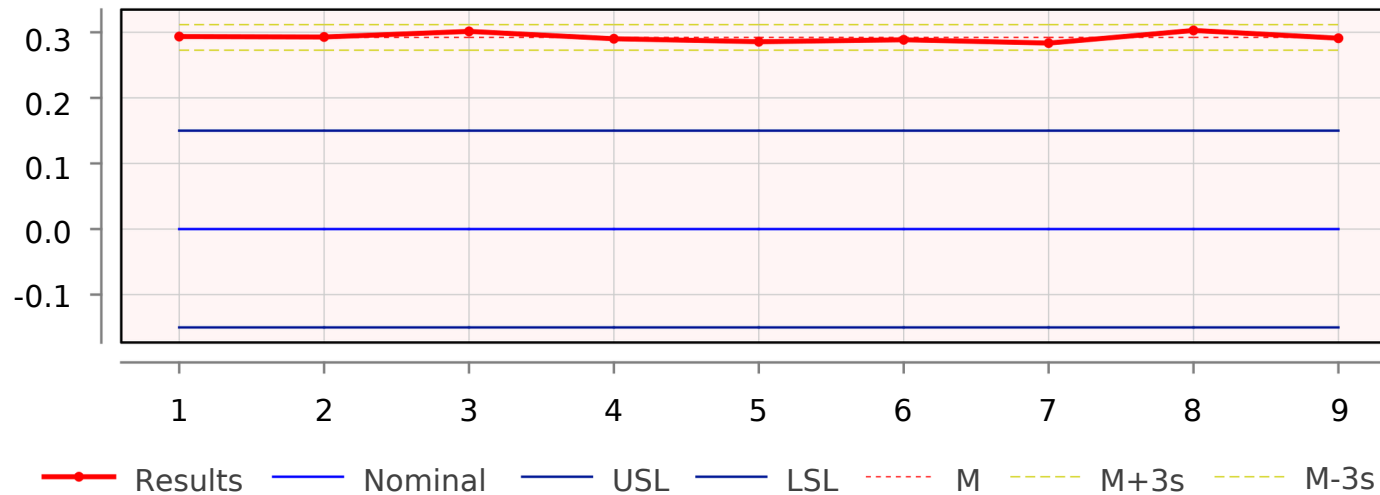
(11) 11



(11) 11

Nominal	0.00
Tolerance	-0.15
Mean (M)	-0.2414
Std. Deviation (s)	0.0372
Minimum	-0.29
Maximum	-0.20
Range	0.09
Cpk	-0.8182

(12) 12



(12) 12

Nominal	0.00
Tolerance	0.15
Mean (M)	0.2921
Std. Deviation (s)	0.0065
Minimum	0.28
Maximum	0.30
Range	0.02
Cpk	-7.3131