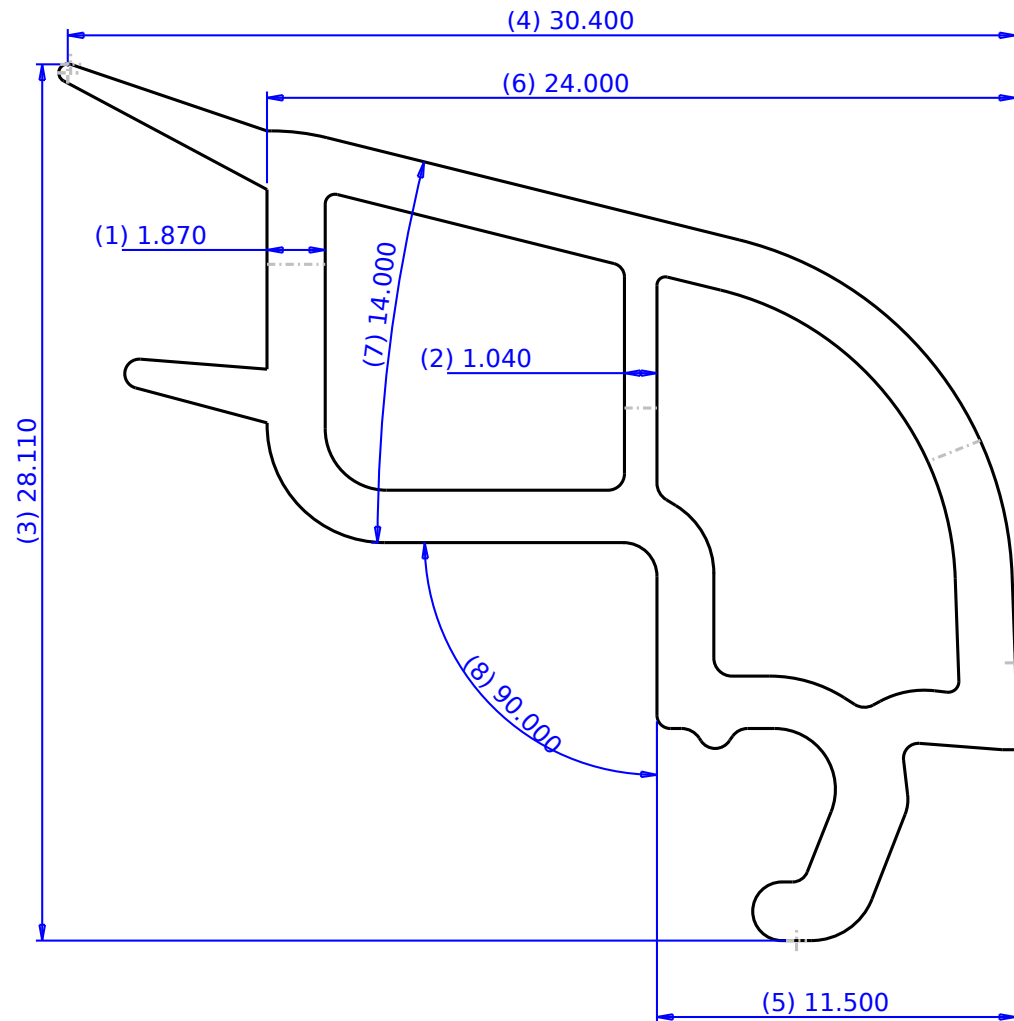


MDC Statistics



Template:	K.513
Filter:	Last 30 Measurements
Period:	NA - NA
Operators:	All
Tools	All
Date generated:	28/07/2026 10:10:14



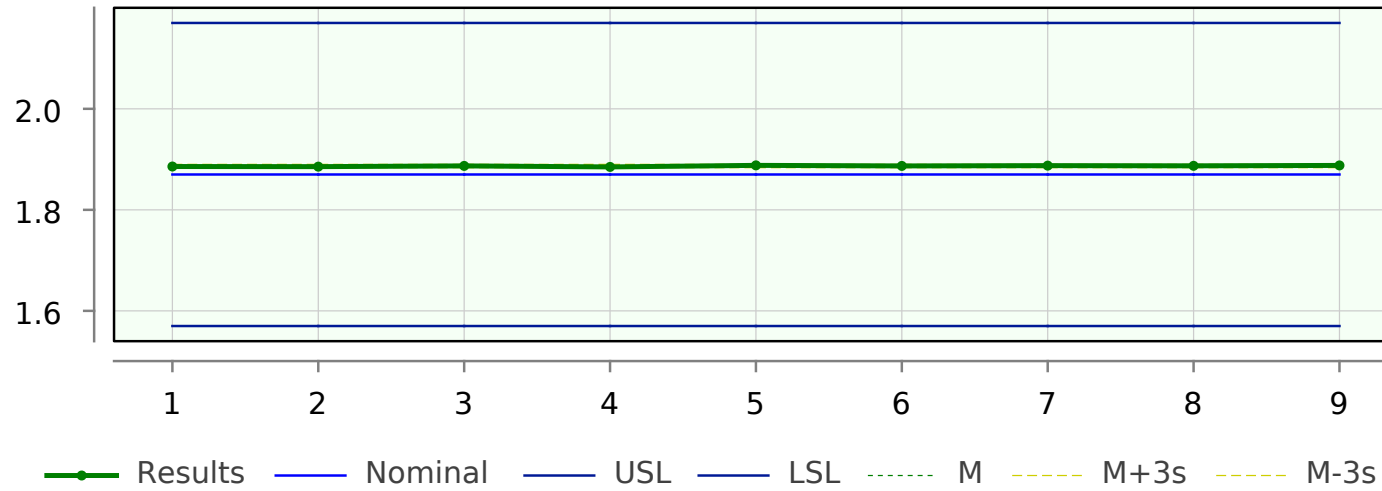
MDC Statistics

Statistics	1	2	3	4	5	6	7	8
Nominal	1.87	1.04	28.11	30.40	11.50	24.00	14.00	90.00
Tolerance	+/-0.30	+/-0.30	+/-0.50	+/-0.50	+/-0.30	+/-0.50	+/-1.00	+/-1.00
Mean (M)	1.8868	0.9558	27.7703	30.2370	11.5402	22.7592	16.5801	86.5732
Std. Deviation (s)	0.0011	0.0038	0.0197	0.0114	0.0047	0.0874	0.0165	0.0170
Minimum	1.88	0.95	27.74	30.21	11.53	22.66	16.56	86.55
Maximum	1.89	0.96	27.81	30.25	11.54	22.84	16.60	86.60
Range	0.00	0.01	0.07	0.04	0.01	0.17	0.04	0.04
Cpk	86.3281	18.9406	2.7070	9.8483	18.2434	-2.8252	-31.9085	-47.6172

Measurement	1	2	3	4	5	6	7	8	Part Number	Shift	Die Number
9 (28/01/2022 08:09:16) NG	1.89	0.96	27.77	30.24	11.54	22.83	16.591	86.590	1	07:30	1
8 (28/01/2022 07:48:14) NG	1.89	0.96	27.75	30.24	11.54	22.84	16.598	86.583	1	07:30	1
7 (28/01/2022 07:47:14) NG	1.89	0.96	27.74	30.25	11.54	22.83	16.593	86.597	1	07:30	1
6 (28/01/2022 07:46:33) NG	1.89	0.96	27.77	30.23	11.54	22.83	16.597	86.569	1	07:30	1
5 (28/01/2022 07:45:45) NG	1.89	0.96	27.76	30.23	11.54	22.84	16.591	86.590	1	07:30	1
4 (28/01/2022 07:25:15) NG	1.88	0.95	27.81	30.21	11.53	22.67	16.565	86.556	1	07:30	1
3 (28/01/2022 07:24:29) NG	1.89	0.95	27.78	30.24	11.54	22.67	16.567	86.555	1	07:30	1
2 (28/01/2022 07:22:58) NG	1.89	0.95	27.78	30.24	11.54	22.67	16.560	86.564	1	07:30	1
1 (28/01/2022 07:21:30) NG	1.89	0.95	27.78	30.25	11.54	22.66	16.560	86.555	1	07:30	1

MDC Statistics

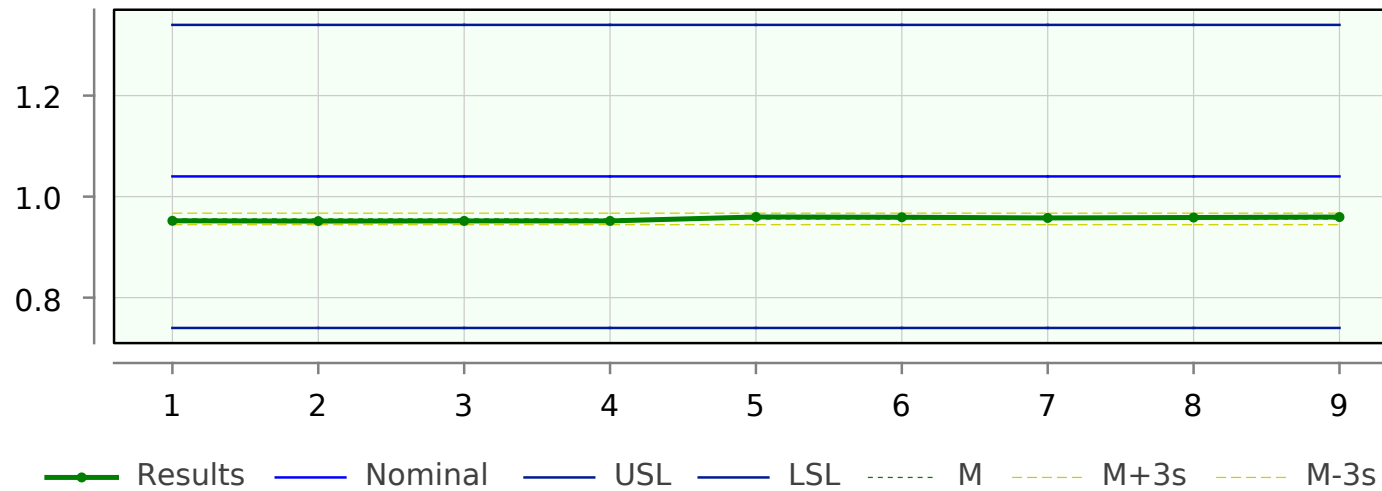
(1) 1 \ avg



(1) 1 \ avg

Nominal	1.87
Tolerance	+/-0.30
Mean (M)	1.8868
Std. Deviation (s)	0.0011
Minimum	1.88
Maximum	1.89
Range	0.00
Cpk	86.3281

(2) 2 \ avg

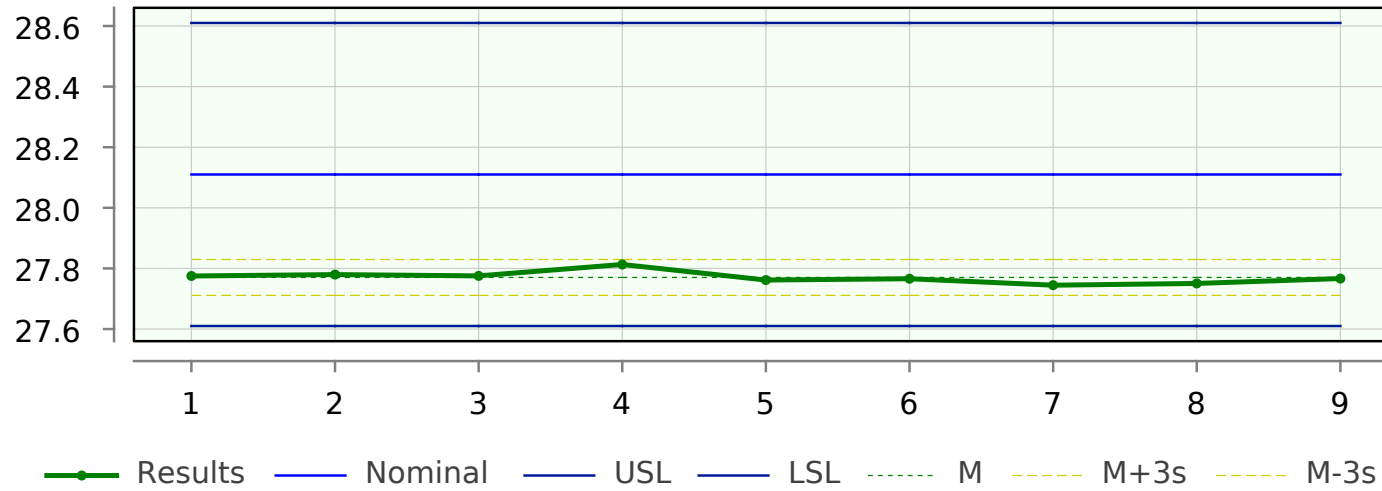


(2) 2 \ avg

Nominal	1.04
Tolerance	+/-0.30
Mean (M)	0.9558
Std. Deviation (s)	0.0038
Minimum	0.95
Maximum	0.96
Range	0.01
Cpk	18.9406

MDC Statistics

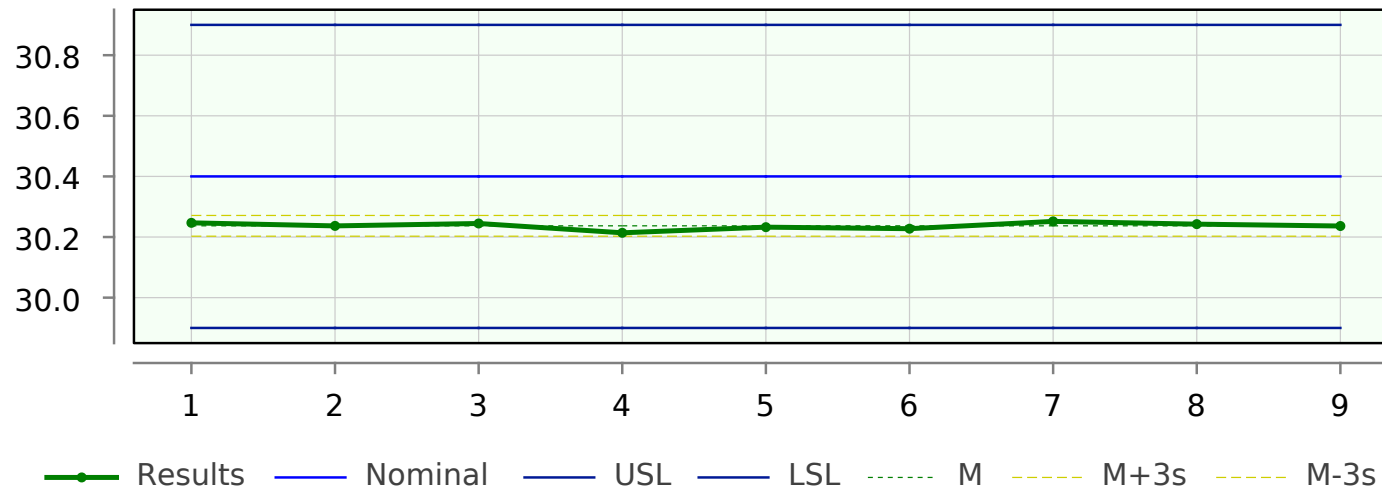
(3) 3



(3) 3

Nominal	28.11
Tolerance	+/-0.50
Mean (M)	27.7703
Std. Deviation (s)	0.0197
Minimum	27.74
Maximum	27.81
Range	0.07
Cpk	2.7070

(4) 4

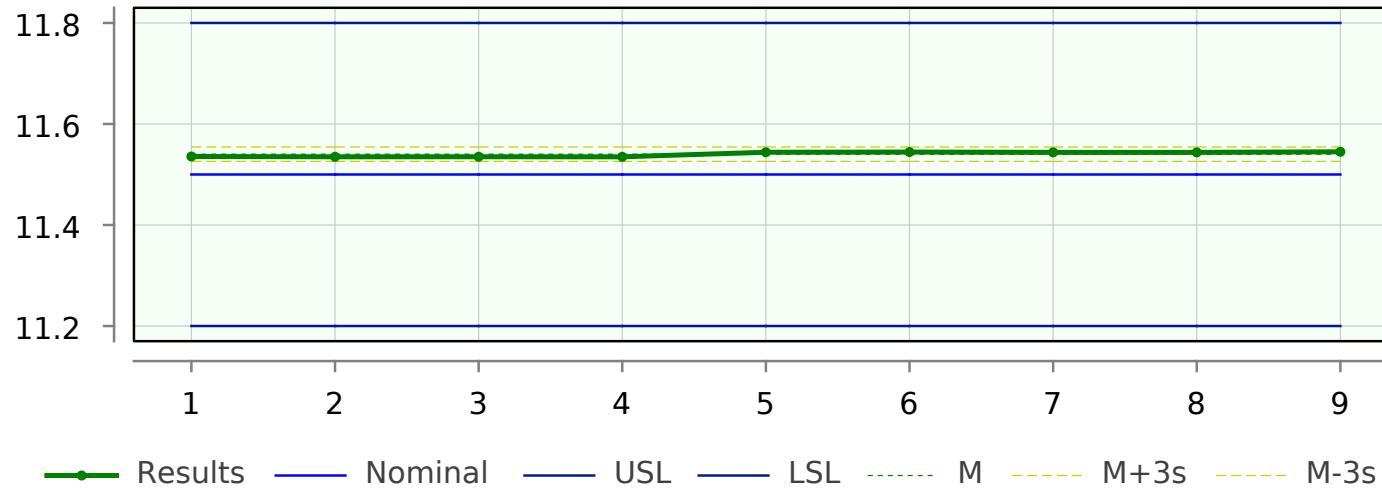


(4) 4

Nominal	30.40
Tolerance	+/-0.50
Mean (M)	30.2370
Std. Deviation (s)	0.0114
Minimum	30.21
Maximum	30.25
Range	0.04
Cpk	9.8483

MDC Statistics

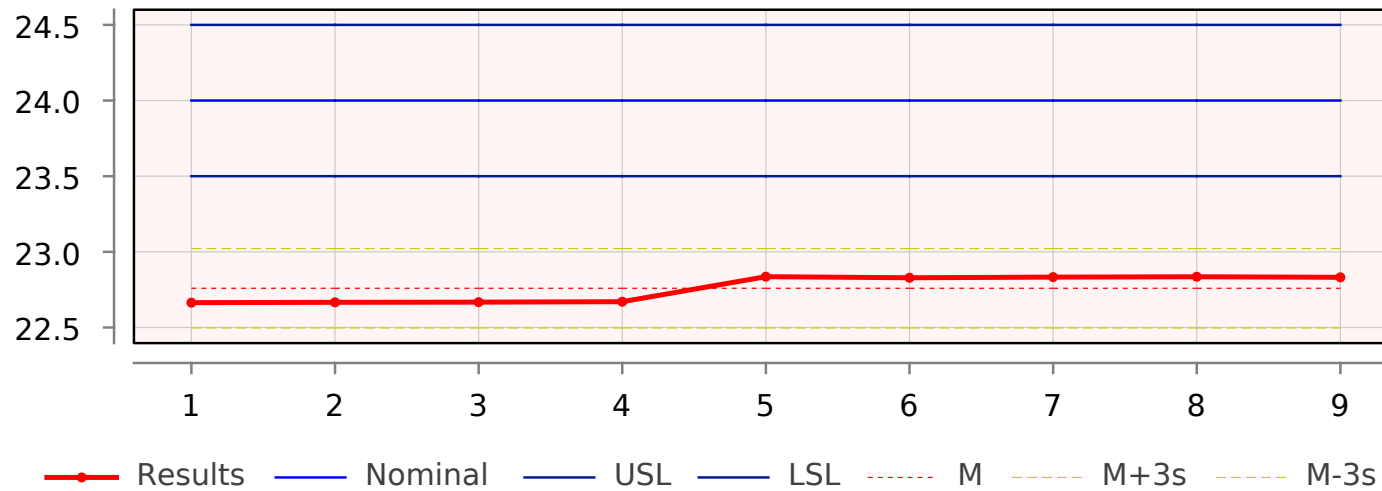
(5) 5



(5) 5

Nominal	11.50
Tolerance	+/-0.30
Mean (M)	11.5402
Std. Deviation (s)	0.0047
Minimum	11.53
Maximum	11.54
Range	0.01
Cpk	18.2434

(6) 7

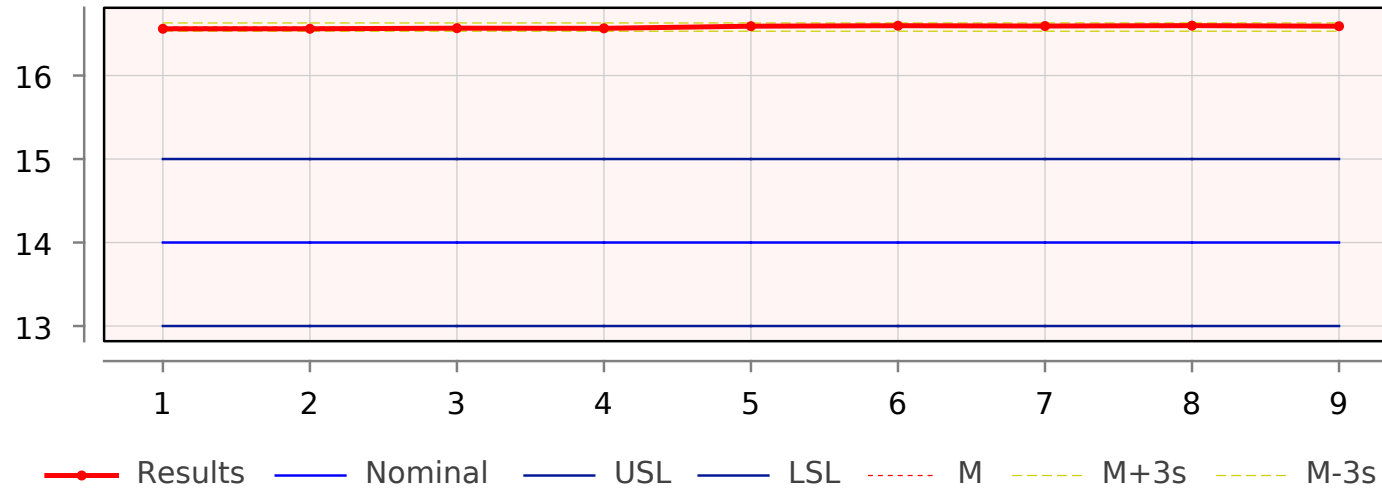


(6) 7

Nominal	24.00
Tolerance	+/-0.50
Mean (M)	22.7592
Std. Deviation (s)	0.0874
Minimum	22.66
Maximum	22.84
Range	0.17
Cpk	-2.8252

MDC Statistics

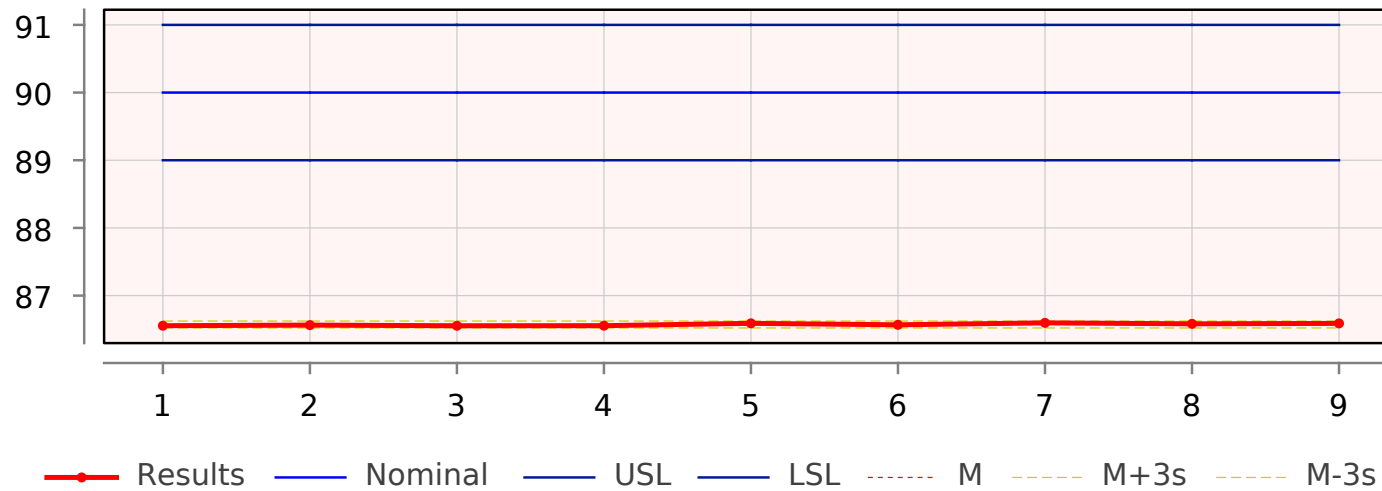
(7) 8



(7) 8

Nominal	14.00
Tolerance	+/-1.00
Mean (M)	16.5801
Std. Deviation (s)	0.0165
Minimum	16.56
Maximum	16.60
Range	0.04
Cpk	-31.9085

(8) 9



(8) 9

Nominal	90.00
Tolerance	+/-1.00
Mean (M)	86.5732
Std. Deviation (s)	0.0170
Minimum	86.55
Maximum	86.60
Range	0.04
Cpk	-47.6172